



STEAM PRESSURE REDUCING VALVE

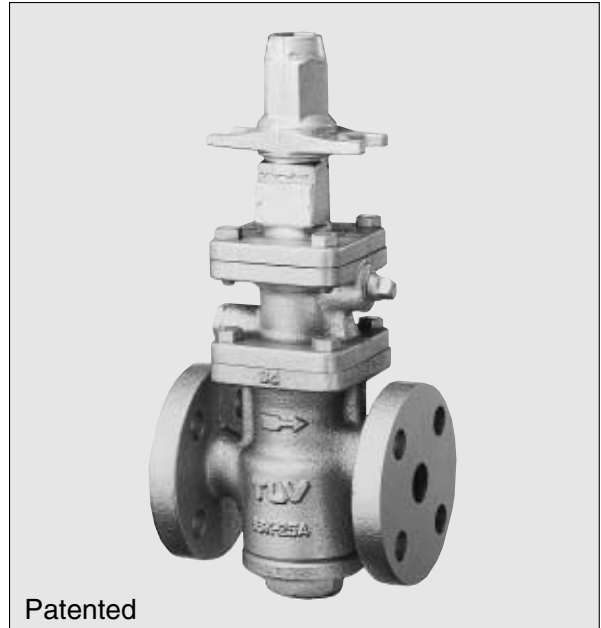
MODEL COSR-3/COSR-16

DUCTILE CAST IRON, CAST IRON STAINLESS STEEL

Features

Technologically advanced, pilot operated pressure reducing valve for accurate control in process steam systems.

1. Patented self-aligning shock-absorbing spherical piston and advanced pilot regulator designs maintain secondary steam pressure accuracy, even during adverse process conditions.
2. Major internal components made of stainless steel for long service life.
3. Large surface area integral screen for pilot valve extends trouble-free service.
4. Internal secondary pressure-sensing channel makes external sensing line unnecessary.
5. COSR-16, sizes 65 mm and larger have a silencer for noise reduction.



Specifications

Model	COSR-3				COSR-16			
Body Material	Cast Iron (JIS FC250) (Equivalent to GG-25)	Ductile Cast Iron (GGG-40.3)	Cast Stainless Steel (1.4308)		Cast Iron (JIS FC250) (Equivalent to GG-25)	Ductile Cast Iron (GGG-40.3)	Cast Stainless Steel (1.4308)	
Connection	Screwed	Flanged ASME	Flanged DIN	Flanged DIN	Screwed	Flanged ASME	Flanged DIN	Flanged DIN
Size	3/4", 1"	DN 20, 25, 32, 40, 50			1/2", 3/4", 1"	DN 15, 20, 25, 32, 40, 50, 65*, 80*, 100, 150		DN 15, 20, 25, 32, 40, 50
Max. Operating Pressure (barg) PMO	3				13	16		
Max. Operating Temperature (°C) TMO	200	220			200	220		
Primary Pressure Range (barg)	1 – 3				2 – 13	2 – 16		
Adjustable Pressure Range (all conditions must be met)	0.1 – 0.5 barg				Within 10 – 84% of primary pressure but with a minimum pressure of 0.3 barg			
	–				Differential pressure between 0.7 – 8.5 bar			
Minimum Adjustable Flow Rate	5% of rated flow rate				5% of rated flow rate (For DN 65 – DN 150 : 10% of rated flow rate)			

* COSR-16 flanged (DIN): cast steel DN 65 and DN 80 available on request

1 bar = 0.1 MPa

PRESSURE SHELL DESIGN CONDITIONS (NOT OPERATING CONDITIONS):

Maximum Allowable Pressure (barg) PMA: 13 (FC250), 21 (GGG-40.3, 1.4308)

Maximum Allowable Temperature (°C) TMA: 200 (FC250), 220 (GGG-40.3, 1.4308)



To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

Capacity Table

COSR-16 with internal secondary pressure-sensing channel (factory standard) (kg/h)

Primary Steam Press. (barg)	Secondary "Set" Steam Pressure (barg)	Nominal Valve Size (DN)									
		15	20	25	32	40	50	65	80	100	150
2	*1.3	170	240	340	540	670	920	1460	2090	3150	6780
	1.1	180	260	370	570	720	990	1570	2250	3400	7290
	1	185	270	380	580	730	1010	1610	2310	3480	7480
	0.7	60	160	360	560	700	1000	1600	2300	3470	7470
	**0.3	50	140	340	520	660	990	1590	2290	3460	7430
3	*2.3	190	280	400	600	710	1090	1740	2500	3760	8090
	2	200	290	430	620	800	1240	1790	2820	4250	9140
	1.5	210	310	450	660	880	1370	2180	3120	4700	10100
	1	80	190	400	600	840	1300	2080	2980	4480	9640
	**0.3	50	140	340	520	740	1150	1830	2630	3950	8490
4	*3.3	200	290	410	610	800	1250	1980	2840	4280	9200
	3	220	310	450	650	920	1420	2270	3250	4900	10500
	2.5	230	320	480	690	1040	1610	2570	3690	5560	11900
	2	240	350	520	730	1130	1750	2790	3990	6020	12900
	1	80	280	440	620	960	1490	2370	3390	5110	11000
5	**0.4	60	150	390	550	850	1310	2090	3000	4510	9620
	*4.2	220	320	370	610	940	1460	2320	3330	5010	10800
	4	240	340	470	660	1030	1590	2530	3630	5470	11800
	3	260	380	590	820	1270	1980	3050	4510	6800	14600
	2.5	270	400	620	870	1350	2080	3320	4760	7170	15400
6	1.5	170	320	520	720	1120	1730	2760	3950	5950	12800
	**0.5	60	150	410	570	890	1380	2190	3140	4730	10200
	*5	250	350	520	720	1120	1740	2770	3970	5980	12900
	4	280	410	660	920	1420	2210	3520	5040	7590	16300
	3.5	290	440	690	970	1500	2330	3710	5320	8010	17200
7	3	300	460	720	1010	1560	2420	3860	5530	8330	17900
	1.5	170	320	480	670	1030	1600	2550	3800	5500	11800
	**0.6	60	150	420	590	920	1420	2260	3250	4890	10500
	*5.8	250	370	600	840	1300	2020	3220	4610	6940	14900
	5	290	450	720	1010	1560	2420	3850	5520	8320	17900
8	4	330	500	800	1110	1720	2670	4260	6110	9200	19800
	3.5	350	510	820	1150	1780	2750	4390	6290	9480	20400
	2	200	380	610	850	1310	2040	3250	4660	7010	15100
	**0.7	70	230	430	600	930	1450	2310	3310	4980	10700
	*6.7	280	410	670	930	1440	2230	3550	5100	7620	16500
10	6	300	480	780	1090	1680	2610	4160	5970	8980	19300
	5	340	540	870	1220	1890	2930	4670	6690	10100	21600
	4	400	570	920	1290	1990	3090	4920	7060	10600	22800
	2	200	380	610	850	1310	2040	3250	4660	7010	15100
	**0.8	70	160	410	580	900	1390	2220	3180	4780	10300
12	*8.4	310	500	810	1130	1750	2720	4330	6210	9360	20100
	7	390	630	1010	1410	2180	3380	5390	7730	11600	25000
	6	470	670	1080	1510	2340	3620	5780	8280	12500	26800
	5	500	700	1120	1560	2420	3750	5990	8580	12900	27800
	3	300	460	740	1030	1600	2480	3950	5790	8520	18300
13	**1.5	170	320	480	680	970	1510	2390	3430	5170	11100
	*10	350	610	980	1360	2110	3270	5220	7480	11300	24200
	8	500	760	1230	1710	2650	4110	6560	9400	14200	30400
	7	570	800	1290	1800	2780	4310	6870	9850	14800	31900
	6	600	820	1320	1840	2850	4420	7050	10100	15200	32700
14	5	500	680	1090	1530	2370	3670	5850	8380	12600	27100
	**3.5	360	550	890	1240	1930	2980	4760	6820	10300	22100
	*10.9	360	650	1040	1450	2250	3490	5560	7960	12000	25800
	10	410	740	1190	1660	2560	3970	6330	9080	13700	29400
	8	470	850	1360	1910	2950	4570	7290	10500	15700	33800
16	6.5	480	880	1410	1970	3060	4740	7550	10800	16300	35000
	5.5	400	730	1180	1640	2550	3950	6290	9010	13600	29200
	**4.5	320	580	940	1310	2020	3140	5000	7170	10800	23200
	*11.7	410	700	1120	1570	2430	3760	6000	8590	12400	27800
	10	540	840	1360	1900	2940	4550	7260	10400	15600	33700
16	8	670	980	1490	2300	3220	4990	7950	11400	17200	36900
	7	730	1050	1520	2450	3280	5090	8110	11600	17500	37600
	6	600	840	1240	2000	2690	4170	6650	9530	14300	30800
	**5.5	550	770	1130	1580	2450	3790	6040	8660	13000	28000
	*13.4	470	790	1270	1770	2740	4250	6770	9710	14600	31400
16	10	730	1100	1650	2400	3560	5520	8800	12600	19000	40800
	9	790	1200	1750	2600	3650	5660	9030	12900	19500	41900
	8	880	1300	2000	2700	3710	5750	9170	13100	19800	42500
	**7.5	820	1250	1800	2600	3400	5260	8390	12000	18100	38900

* Maximum adjustable secondary pressure ** Minimum adjustable secondary pressure

1 bar = 0.1 MPa

Capacity Table

COSR-16 with external secondary pressure-sensing line (optional)

(kg/h)

Primary Steam Press. (barg)	Secondary "Set" Steam Pressure (barg)	Nominal Valve Size (DN)									
		15	20	25	32	40	50	65	80	100	150
2	*1.3	170	240	340	540	670	920	1460	2090	3150	6780
	1.1	180	260	370	570	720	990	1570	2250	3400	7290
	**0.3 - 1	185	270	380	580	730	1010	1610	2310	3480	7480
3	*2.3	190	280	400	600	710	1090	1740	2500	3760	8090
	2	200	290	430	620	800	1240	1790	2820	4250	9140
	**0.3 - 1.5	210	310	450	660	880	1370	2180	3120	4700	10100
4	*3.3	200	290	410	610	800	1250	1980	2840	4280	9200
	3	220	310	450	650	920	1420	2270	3250	4900	10500
	2.5	230	320	480	690	1040	1610	2570	3690	5560	11900
5	**0.4 - 2	240	350	520	730	1130	1750	2790	3990	6020	12900
	*4.2	220	320	370	610	940	1460	2320	3330	5010	10800
	4	240	340	470	660	1030	1590	2530	3630	5470	11800
6	3	260	380	590	820	1270	1980	3050	4510	6800	14600
	**0.5 - 2.5	270	400	620	870	1350	2080	3320	4760	7170	15400
	*5	250	350	520	720	1120	1740	2770	3970	5980	12900
7	4	280	410	660	920	1420	2210	3520	5040	7590	16300
	3.5	290	440	690	970	1500	2330	3710	5320	8010	17200
	**0.6 - 3	300	460	720	1010	1560	2420	3860	5530	8330	17900
8	*5.8	250	370	600	840	1300	2020	3220	4610	6940	14900
	5	290	450	720	1010	1560	2420	3850	5520	8320	17900
	4	330	500	800	1110	1720	2670	4260	6110	9200	19800
10	**0.7 - 3.5	350	510	820	1150	1780	2750	4390	6290	9480	20400
	*6.7	280	410	670	930	1440	2230	3550	5100	7620	16500
	6	300	480	780	1090	1680	2610	4160	5970	8980	19300
12	5	340	540	870	1220	1890	2930	4670	6690	10100	21600
	**0.8 - 4	400	570	920	1290	1990	3090	4920	7060	10600	22800
	*8.4	310	500	810	1130	1750	2720	4330	6210	9360	20100
13	7	390	630	1010	1410	2180	3380	5390	7730	11600	25000
	6	470	670	1080	1510	2340	3620	5780	8280	12500	26800
	**1.5 - 5	500	700	1120	1560	2420	3750	5990	8580	12900	27800
14	*10	350	610	980	1360	2110	3270	5220	7480	11300	24200
	8	500	760	1230	1710	2650	4110	6560	9400	14200	30400
	7	570	800	1290	1800	2780	4310	6870	9850	14800	31900
16	**3.5 - 6	600	820	1320	1840	2850	4420	7050	10100	15200	32700
	*10.9	360	650	1040	1450	2250	3490	5560	7960	12000	25800
	10	410	740	1190	1660	2560	3970	6330	9080	13700	29400
18	8	470	850	1360	1910	2950	4570	7290	10500	15700	33800
	**4.5 - 6.5	480	880	1410	1970	3060	4740	7550	10800	16300	35000
	*11.7	410	700	1120	1570	2430	3760	6000	8590	12400	27800
20	10	540	840	1360	1900	2940	4550	7260	10400	15600	33700
	8	670	980	1490	2300	3220	4990	7950	11400	17200	36900
	**5.5 - 7	730	1050	1520	2450	3280	5090	8110	11600	17500	37600
25	*13.4	470	790	1270	1770	2740	4250	6770	9710	14600	31400
	10	730	1100	1650	2400	3560	5520	8800	12600	19000	40800
	9	790	1200	1750	2600	3650	5660	9030	12900	19500	41900
30	**7.5 - 8	880	1300	2000	2700	3710	5750	9170	13100	19800	42500

* Maximum adjustable secondary pressure ** Minimum adjustable secondary pressure

1 bar = 0.1 MPa

COSR-3 with internal or external secondary pressure-sensing channel or line

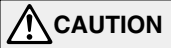
Pressure Sensing Method	Primary Steam Pressure (barg)	Secondary "Set" steam Pressure (barg)	Nominal Valve Size (DN)			
			20	25	40	50
Internal sensing channel (factory standard)	1 to less than 2	*0.5	120	180	750	950
		0.4	130	190	700	920
		0.3	135	195	680	900
		0.2	140	200	500	690
		**0.1	100	180	380	500
	2 - 3	*0.5	240	340	750	950
		0.4	230	330	700	920
		0.3	220	320	680	900
		0.2	160	250	500	690
		**0.1	100	180	380	500
External sensing line (optional)	1 to less than 2	*0.5 - **0.1	120	180	750	950
	2 - 3	*0.5 - **0.1	240	340	750	950

* Maximum adjustable pressure ** Minimum adjustable pressure

1 bar = 0.1 MPa

Cv & Kvs Values

	Nominal Valve Size (DN)									
	15	20	25	32	40	50	65	80	100	150
Kvs (DIN)	3.3	5.9	9.5	13.3	20.6	31.9	50.8	72.9	110	236
Cv (UK)	3.2	5.7	9.2	12.9	20.0	31.0	49.4	70.8	107	229
Cv (US)	3.8	6.9	11.1	15.5	24.0	37.2	59.3	85.0	128	275

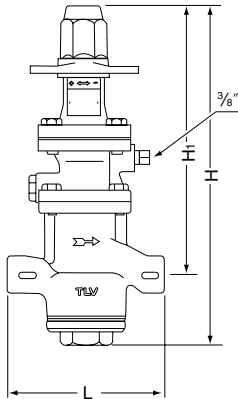


The Cv & Kvs values shown are for the valve in the full fail open position. These values are not to be used for COSR sizing, and instead may be used as one of the factors in calculations for safety valve selection.

Dimensions

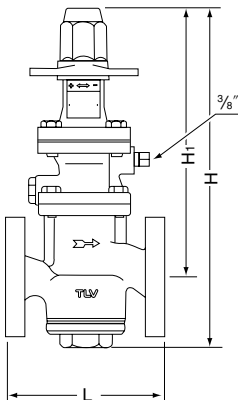
● **COSR-3 / COSR-16**

Screwed



● **COSR-3 / COSR-16**

Flanged



Note:

Sizes 1/2" - 1" and DN 15 - 25 shown.
Configuration of larger sizes differs slightly.

COSR-3 Screwed* (mm)

Size	L	H	H ₁	Weight (kg)
3/4"	175	357	285	9
1"	190		282	10

* BSP DIN 2999, other standards available

COSR-16 Screwed* (mm)

Size	L	H	H ₁	Weight (kg)
1/2"	175	357	285	8.5
3/4"				9
1"			190	282

* BSP DIN 2999, other standards available

COSR-3 Flanged

(mm)

DN	L					H	H ₁	Weight* (kg)
	DIN 2501	ASME Class						
	PN25/40	125FF	(150RF)	250RF	(300RF)			
(20)	150	-	182	-	182	357	285	11
25	160	176	188	188	192		282	13
32	180	206	220	220	220	385	302	19
40	200	209		222	224			20
50	230	247	255	260	261	412	315	27

() No ASME standard exists for cast iron; machined to fit steel flanges

Class 125 FF can connect to 150 RF, 250 RF can connect to 300 RF

Other standards available, but length and weight may vary

* Weight is for PN 25/40 (Ductile cast iron)

COSR-16 Flanged

(mm)

DN	L					H	H ₁	Weight* (kg)
	DIN 2501	ASME Class						
	PN25/40	125FF	(150RF)	250RF	(300RF)			
(15)	130	-	170	-	170	357	285	10
(20)	150	-	182	-	182		11	
25	160	176	188	188	192	385	302	13
32	180	206	220	220	220			19
40	200	209		222	224	20		
50	230	247	255	260	261	412	315	27
65	290	362	372	377	378	554	411	57
80	310	365	374	383	384			58
100	350	434	434	450	450	633	448	87
150	480	600	600	622	622	810	530	204

() No ASME standard exists for cast iron; machined to fit steel flanges

Class 125 FF can connect to 150 RF, 250 RF can connect to 300 RF

Other standards available, but length and weight may vary

* Weight is for PN 25/40 (ductile cast iron)

Manufacturer

ISO 9001/ISO 14001

TLV® CO., LTD.
Kakogawa, Japan

is approved by LRQA Ltd. to ISO 9001/14001

